

(Technical data sheet)

Hardener HSC 8239

(Low Viscosity Reactive Polyamide)

| Product Description | HSC 8239 is low viscosity modified polyamide hardener designed for solvent free primer system to give superior bonding & high compressive strength for concrete surfaces even for high humid or wet application areas. |
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| Features | HSC 8239 has Low viscosity and Excellent adhesion to green concrete. |
| Applications | It is used for primer application for concrete substrates, Epoxy aggregate, Epoxy mortar, Tank lining for metal and concrete substrates. |

Product Specifications

| Properties | Units | Reference Standard | Value |
|--|---|--|---|
| Appearance Color H+ active equivalent Amine Value Viscosity @ 25 °C HTP: HSCL Testing Procedure NA: Not Applicable | Visual Gardener g/eq mg KOH/g cPs | HTP-1 ASTM D 1544 NA ASTM D 2074 ASTM D 2196 | Clear Brown liquid Max 10 95 300-400 500-1500 |

Processing and Storage

| Packing | HSC 8239 available in bulk packing of drums and container in packing size of 190 kg and 30 kg. |
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| Safety & Handling | Following instructions needs to be followed strictly. Keep working conditions clean. Allow fresh air in, if possible, provide ventilator. Avoid contact with human body directly, wear gloves and other personal protective equipment especially dust masks or respirators. Wash hands carefully with soap. If possible, wash with acetone and alcohol first, then soap and water. In case of eye contact, wash with running water for 15 minutes and then seek medical treatment. Refer MSDS for detail. |



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| Storage | HSC 8239 should be stored at room temperature free of moisture, in the |
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| Conditions | original containers kept tightly closed at temperatures between 5-35°C. |
| | Container once opened should be tightly closed to avoid contamination by |
| | foreign materials. The Shelf life of HSC 8239 is 12 months. |

| Disclaimer | All recommendations for use of our products, whether given by us in |
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| | writing, verbally or to be implied from results of tests carried out by us are |
| | based on the current state of our knowledge. Notwithstanding any such |
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| | purpose. Since we cannot control the application, use or processing of the |
| | products, we cannot accept responsibility. Therefore, the Buyer shall ensure |
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| | defects in accordance with and subject to our general conditions of supply. |

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