

(Technical data sheet)

Hardener HSC 9214 (Reactive polyaminoamide)

Product Description	HSC 9214 is reactive polyaminoamide curing agent, it is used in combination with HSC 7110 modified liquid epoxy resins, offers a short pot life. HSC 7110/HSC 9214 is multipurpose RT curing high strength system.
Features	No VOC are liberated during the course of reaction, superior mechanical, thermal and electrical strength.
Applications	Multipurpose systemHigh temperature stable system.

Product Specifications

Properties	Units	Reference Standard	Value
Appearance Color Viscosity at 25°C HTP : HSCL Testing Procedure	Visual Gardener mPas	HTP-1 ASTM D 1544 ASTM D 2196	Yellow Clear liquid <4 3500-5500

Processing and Storage

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Packaging		HSC 9214 available in available in 1 kg and 30 kg packing.
Safety Handling	&	Following instructions needs to be followed strictly. Keep working conditions clean. Allow fresh air in, if possible, provide ventilator. Avoid contact with human body directly, wear gloves and other personal protective equipment especially dust masks or respirators. Wash hands carefully with soap. If possible, wash with acetone and alcohol first, then soap and water. In case of eye contact, wash with running water for 15 minutes and then seek medical treatment. Refer MSDS for better instruction on Safety & Handling
Storage Conditions		HSC 9214 should be stored at room temperature free of moisture, in the original containers kept tightly closed at temperatures between 5-35°C. Container once opened should be tightly closed to avoid contamination by foreign materials. The shelf life for hardener HSC 9214 is 12 months from date of manufacturing.



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